



POWDER COATED STEEL | POWDER COATED ALUMINIUM

CITYDESIGN STANDARD RAL COLOURS

RAL 1013	RAL 1021	RAL 1028	RAL 2002	RAL 2004	RAL 3000
RAL 3003	RAL 3005	RAL 4005	RAL 4009	RAL 5010	RAL 5013
RAL 5021	RAL 6005	RAL 6013	RAL 6018	RAL 6027	RAL 6029
RAL 7001	RAL 7012	RAL 7016	RAL 8017	RAL 9005	RAL 9006
RAL 9007	RAL 9010	MICACEOUS GREY	CORTEN COLOUR MATTE FINISH		

For each steel product and component, we select the most suitable raw materials and treatments based on our production process and the specific design requirements. Our steel treatments include hot-dip galvanisation, cold galvanising, Sendzimir galvanisation, cataphoresis, and primer coating.

For our aluminium products and components, we use in sheet form, extrusions, or castings. We then powder coat steel, stainless steel, and aluminium with polyester powder according to EN ISO 12944-2 standards. We offer a wide range of standard RAL colours with a wrinkled finish that varies in texture.

When customisation involves stickers, pad printing, or serigraphy, the finish will be either smooth matte or smooth glossy, depending on technical feasibility. We also offer exclusive sable colours with a unique metallic wrinkled texture.

Additional treatments and customisations are available upon request, including powder coating in non-standard RAL colours, smooth matte or smooth glossy finishes, and anti-graffiti treatment.

The above colours should be considered only as illustrative examples

